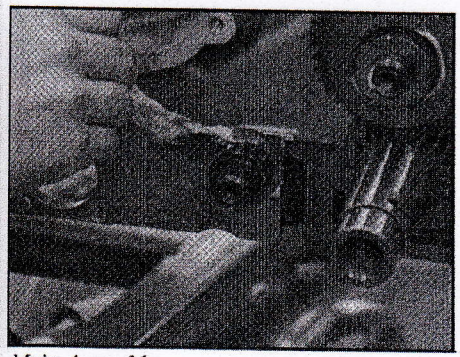
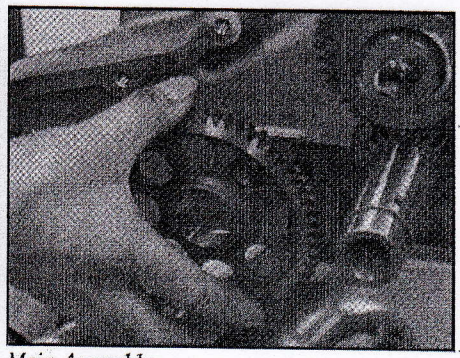


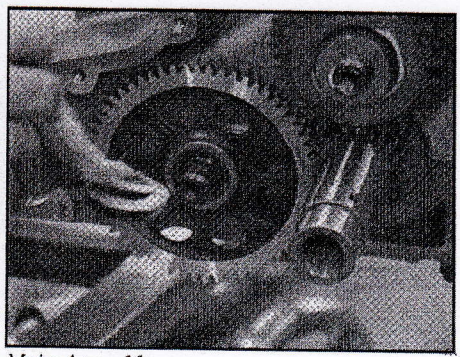
Main Assembly

Lubricate the thrust faces with nulon....



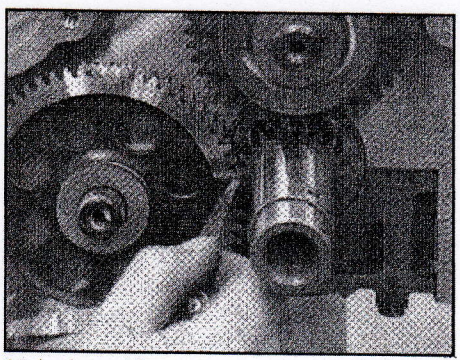
Main Assembly

...and fit the idler pinion.



Main Assembly

Lubricate the front thrust washer with nulon and fit.



Main Assembly

Check the idler pinion for backlash, this should be 4 - 8 thou...